Installation Instructions for CAVILOCK CL400 Magnetic

Privacy Handle

Before you Start:
1. This handle has been manufactured to specifications which cannot be altered by the installer. These specifications include:
   a. Handle type: the CL400 handle is available in Passage, Privacy, Key Locking and Bi-Parting versions.
   b. You have purchased the Privacy version.
   c. Configuration: the Privacy handle configurations include; Snib/Snib, Snib One Side, Snib/Emergency and Privacy with Indication.
   d. Handling:
   e. Door thickness range: the CL400 handle is available to fit four door thickness ranges. These are: 34-40mm, 40-46mm, 46-52mm and 52-58mm (1-3/8" to 1-9/16", 1-5/8" to 1-3/4", 1-13/16" to 2" and 2-1/16" to 2-5/16").
   f. Security: the CL400 handle varies in security depending on the version and configuration. Handle supplied with a raised shroud provides a greater level of security than those with a flush shroud, however, it is important to note that the CL400 handle should not be installed in situations where a high level of security is required, e.g. external entry points or high security internal doorways.
   g. Component drawings have been provided. Please familiarise yourself with the components and check the package to ensure nothing is missing. Note: Components may vary slightly between configurations.
   h. To ensure the handle latches accurately, it is essential that the door is adjusted for height and is parallel with the closing jamb when closed.

Door Preparation
1. Mark a line on the face of the door where the centre of the handle is to be positioned. Align the centre line on the door cut out template with the centre line on the door. Follow the instructions on the template.
2. Mark two holes in the centre of the door thickness in the positions shown. Using these marks, drill two 2.5mm (3/32") diameter holes to a depth of 35mm (1-3/8").

Fitting the Chassis
3. Remove the face plate screw and face plate from the chassis. Align the chassis with the centre of the door thickness. Screw the chassis to the door using the 2x chassis mounting screws through the slotted holes at the top and bottom of the chassis. Realign the chassis with the centre of the door thickness. When happy with the chassis position, fully tighten the screws.
4. Fit the 6x side handle to chassis screws. Leave a 3mm gap (1/8") between the underside of the screw head and the chassis.

Privacy Side Handle Box
- Privacy Side Handle (Left)
- Privacy Side Handle (Right)
- Privacy Face Plate
- Privacy Chassis
- Plunger
- Shroud
- Plunger Nut
- Spring Reservoirs (2)
- Chassis Mounting Screws (2)
- Side Handle to Chassis Screws (8)
- Handle Face Plate Screws (3)
- Emergency Release Button (Where Applicable)
- Privacy Chassis
- Privacy Face Plate
- Privacy Chassis
- Plunger
- Privacy with Indication.

Privacy Handle Configuration:
- Snib/Emergency
- Snib/Snib
- Snib One Side
- Privacy with Indication

Tools (contained in Privacy Chassis Box):
- Plunger Adjustment Spanners (2)
- CL400 Allen Key (used for all machine screws)

Fitting the First Side Handle
5. Fit the privacy side handle containing the snib button to the chassis as follows (if installing a snib/snib privacy handle install ONE of the side handles only):
   a. Align the recess in the back of the snib button with the arm of the locking slider.
   b. Slide the front flange of the handle under the heads of the 3x side handle to chassis screws. Tighten the screws.

Privacy Handle Components:
- Privacy Side Handle (Left)
- Privacy Side Handle (Right)
- Privacy Face Plate
- Privacy Chassis
- Plunger
- Shroud
- Plunger Nut
- Spring Reservoirs (2)
- Chassis Mounting Screws (2)
- Side Handle to Chassis Screws (8)
- Handle Face Plate Screws (3)
- Emergency Release Button (Where Applicable)
- Privacy Chassis
- Privacy Face Plate
- Privacy Chassis
- Plunger

Striker Box
- Striker Nuts (2)
- Striker Body
- Striker Mounting Wood Screws (4)
- Privacy Striker Face Plate
- Striker Face Plate Screws (2)

Disposal:
- Magnets should be disposed of carefully and in accordance with your local regulations.

WARNING: THE STRIKER CONTAINS A STRONG MAGNET. IRON FLINGING - Magnets will attract shavings from iron or ferrous metals which may be hard to remove. Keep the striker a safe distance away from these materials.

DANGER FOR CHILDREN - Magnets may cause serious injury if swallowed. Keep out of reach of children.

CRUSHING, BLISTERS AND CUTS - Fingers may become caught between magnets resulting in crushing, blisters or cuts.

BREAKING OR CHIPPING - It is possible that magnets could chip or shatter on contact with other hard materials, resulting in chips flying off at high speed into someone’s eye. Chips can also be very sharp - treat them as you would broken glass.

MAGNETICALLY SENSITIVE ITEMS - Keep a safe distance between the magnet and all objects that can be damaged by magnetism (e.g. mechanical watches, pacemakers, cell phones etc.).

DISPOSAL - Magnets should be disposed of carefully and in accordance with your local regulations.
Fitting the Striker

7. Open the door. Transfer the horizontal line across the centre of the closing jamb. This line represents the top of the striker cut out. A double-sided striker cut out template has been provided:
- Use template labelled ‘FLUSH striker template’ if you are installing a snib/emergency or snib/snib privacy handle.
- Use template labelled ‘RECESSED striker template’ if you are installing a snib one side privacy handle.

8. Remove the striker from its box. Remove the striker face plate from the striker body. Insert the 2x striker nuts into the recess in the back of the striker body. Insert the 2x striker face plate screws through the slot in the front face of the striker body and into the striker nuts. Loosely tighten the screws.

9. Insert the striker body, with the striker face plate screws and the striker nuts attached, into the cut out in the closing jamb. Screw the 4x striker mounting wood screws into the closing jamb.

10. Remove the striker face plate screws. The striker nuts are now trapped in position.

11. Position the striker face plate in the centre of the striker body - this may need to be adjusted in the steps following. Insert the striker face plate screws and loosely tightened.

12. Close the door. When the striker is fitted correctly the magnet will draw the plunger forward. If this does not happen the striker is misaligned with the plunger (see below). If the alignment is correct, tighten the screws and skip to Step 14; otherwise continue to Step 13.

Fitting Emergency Release

15. If installing a snib/snib or a snib one side privacy handle proceed to Step 17, otherwise, fit the emergency release button (with the spring attached) into the two holes in the arm of the locking slider.

Note: the locking slider arm may have been pre-cut depending on the width of the door. The drawing below demonstrates a cut slider arm.

Fitting the Remaining Side Handle

16. If installing a handle face plate screws.

17. Fit the remaining side handle to the chassis using the 3x handle face plate screws. Slide the front flange of the handle under the heads of the three screws. Tighten the screws.

Fitting the Striker

18. Fit the privacy face plate to the chassis using the 3x handle face plate screws.

Adjusting the Plunger

13. The striker allows 2.5mm (3/32”) of adjustment in each direction when the striker face plate is fitted in the centre of the striker body.

To adjust the face plate position, loosen the striker face plate screws slightly and adjust the face plate up or down to allow the plunger to penetrate the striker face plate. If the plunger still fails to penetrate the striker face plate, the door height may need to be adjusted.

14. Manually push the plunger forward until there is no gap between spring reservoir one (SR1) and spring reservoir two (SR2). Restrain the plunger nut using the large end of one of the two identical supplied spanners.